

CONDENSED ARCHITECTURAL SPECIFICATIONS (Detailed specification available.)

PART 1 GENERAL

1.1 Section Includes

- A. Fire-rated, prefinished steel door frames and sidelites.

1.2 Related Sections

- A. See Division 8 for related doors and hardware.

1.3 References

- A. Warnock Hersey International (WHI).
B. Underwriter's Laboratory (UL).

1.4 Submittals

- A. Product Data: indicate frame configuration and finishes.
B. Shop Drawings: Indicate frame elevations, reinforcement, anchor types and spacings, location of cut-outs for hardware and finish.
C. Provide copies of manufacturer's standard warranty.

1.5 Quality Assurance

- A. Manufacturer: A firm with no less than 10 years experience in manufacturing of the principle materials for the required work.
B. Installer: A firm with no less than 5 years experience in the Installation of prefinished door frames as demonstrated by previous successful installation.

1.6 Regulatory Requirements

- A. Fire Rated Frame Construction: Conform to (WHI) (UL) () standards.

1.7 Delivery, Storage, And Protection

- A. Store frames in a dry, protected area off the ground. Do not cover with tarp (will cause moisture chamber).
B. Package prefinished door frames individually with all surfaces protected against shipping and handling damage until time of installation.

PART 2 PRODUCTS

2.1 Manufacturers

- A. Timely Industries, Pacoima, CA (818) 492-3500.

2.2 Frames

- A. Frames: (18) (20) (22)() gauge, (Steel) (Brass)

2.3 Casings

- A. Casings: Provide (Steel) (Aluminum) (Brass) (PVC) (Wood) () Casings with corner alignment clips as shown on drawings.

2.4 Fabrication

- A. All frames formed from cold rolled sheet steel conforming to ASTM-A366.
B. Roll form or break frames to standard shapes as shown on drawings.
C. Prepare frames for heat-treated, zinc-plated casing retainer clips. Clip mechanically fastened for secure, properly aligned installation of casing.
D. Provide holes on perimeter of frame for insertion of fasteners.
E. Provide oval alignment slots to allow for insertion of screwdriver to adjust frame.

- F. All frames to have 14 gauge hinge-reinforcement plates with extruded tapped holes, for a minimum of 3/16" thread penetration depth.
G. Strikes: (Provide for 2-3/4" adjustable "T") (Prepare for field applied ASA 4-7/8") as required.
H. Provide standard, field-applied reinforcement for surface mounted hardware.
I. Provide (WHI) (UL) fire rated frames as shown on drawings.

2.5 Finishes

- A. Factory finish: Impact-resistant, polyester baked enamel.
B. Steel: Chemically cleaned, bonderized, primed and painted in colls. Galvanized steel prior to painting in any exterior, high humidity, or corrosive area.
C. Provide aerosol touch-up paint for after installation, on-sight repair as recommended by manufacturer.

PART 3 EXECUTION

3.1 Examination

- A. Verify existing conditions before starting work.
B. Verify that rough opening sizes and wall thicknesses are acceptable.
C. Verify finish hardware requirements for each opening to provide proper reinforcement, preparation, and anchorage.

3.2 Installation

- A. Coordinate installation with other trades to avoid conflict.
B. Use (pre-fit template door) (actual door) in opening to assure proper alignment and clearances.
C. Anchor frame with one drywall screw adjacent to each casing clip.
D. Align all parts with proper clearance to assure proper fit, tight miters, and desired performance.
E. Provide instruction sheets for all frames, sidelites, and borrowed lites for field use.

3.3 Cleaning

- A. Remove all boxes, wrappers, papers and debris from each opening.
B. Wipe frames with moist cloth and mild glass cleaner to remove grease, dust, or other debris.

3.4 Final Inspection

- A. Inspect each opening for proper operation, correct hardware, general appearance and proper installation.
B. Make any necessary adjustments.
C. Provide product information, instruction manuals and standard warranty.
D. Replace any frames shown to be defective under the terms of the manufacturer's warranty.



(Detailed specification available through Spec Data MANU-SPEC Program or Timely Industries)

TIMELY INDUSTRIES LIMITED WARRANTY

S.D.S. Industries, Inc., a California Corporation D.B.A. Timely Industries (hereafter called Timely), warrants to the original consumer purchaser that its Timely Prefinished Steel Door Frame when utilized for interior frame use, will be free from defects in material and workmanship for a period of one year from the date of purchase.

This warranty is applicable only when the products covered by it:

- 1) have been installed in accordance with the recommended written installation instructions of Timely Industries and with established building practices.
- 2) have been accorded treatment which is considered good practice in the Building Industry regarding storage and maintenance.
- 3) have been subjected only to normal use because Timely Industries cannot control the manner in which its products are handled after leaving its premises. This warranty does not apply to the finish or accessories of any product and shall not apply to any frame exposed to a corrosive or humid environment.

ANY AND ALL IMPLIED WARRANTIES APPLICABLE HERETO ARE LIMITED TO ONE

YEAR FROM THE DATE OF PURCHASE. Some states do not allow limitations on how long an implied warranty lasts, so the above time limitation may not apply to you. In the event the original consumer purchaser of any Timely Industries Prefinished Steel Door Frame believes that the frame or any parts thereof covered by this warranty is defective, a letter outlining the alleged defect should be sent postage prepaid to the following address:

TIMELY INDUSTRIES, 10241 NORRIS AVENUE, PACOIMA, CA 91331

Any Timely Prefinished Steel Door Frame or any parts thereof covered by this warranty which, upon inspection by an authorized Representative of Timely Industries are found by said Representative to be defective, will at the option of Timely Industries either repair, replace, or refund the purchase price of the frame or component part. Liability is limited to repair, replacement, or refund and does not include labor, installation cost, or indirect or consequential damages of any nature. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion set forth in this paragraph may not apply to you.

See us on the Internet at <http://www.TimelyFrames.com>



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- **Safety.** Full 90-minute fire rating available.
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